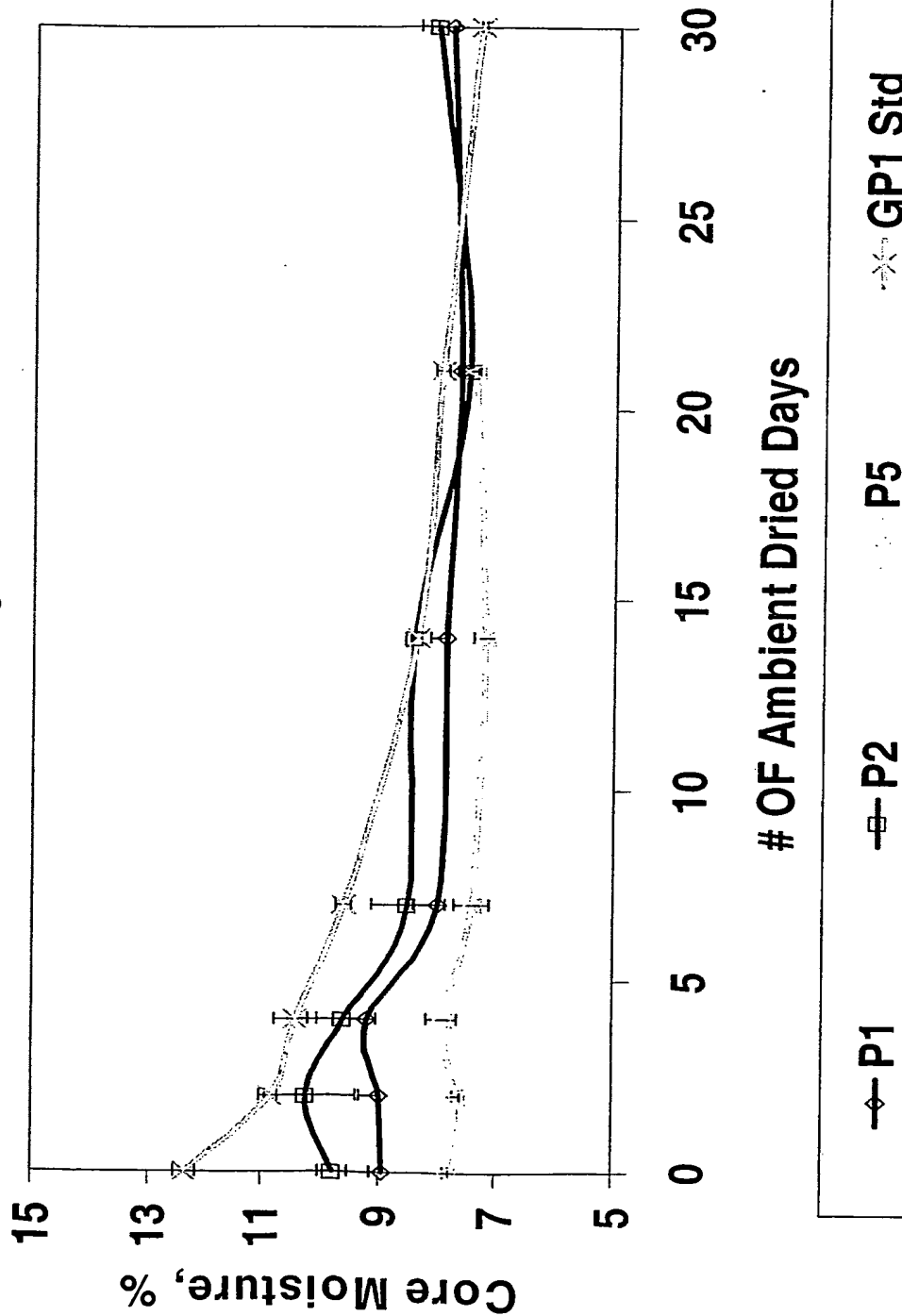


**Figure-1: Custom Made Cores
Effect of Ambient Drying On Core Moisture**



**Figure-2: Custom Made Cores
Effect of Ambient Drying On Core Crush**

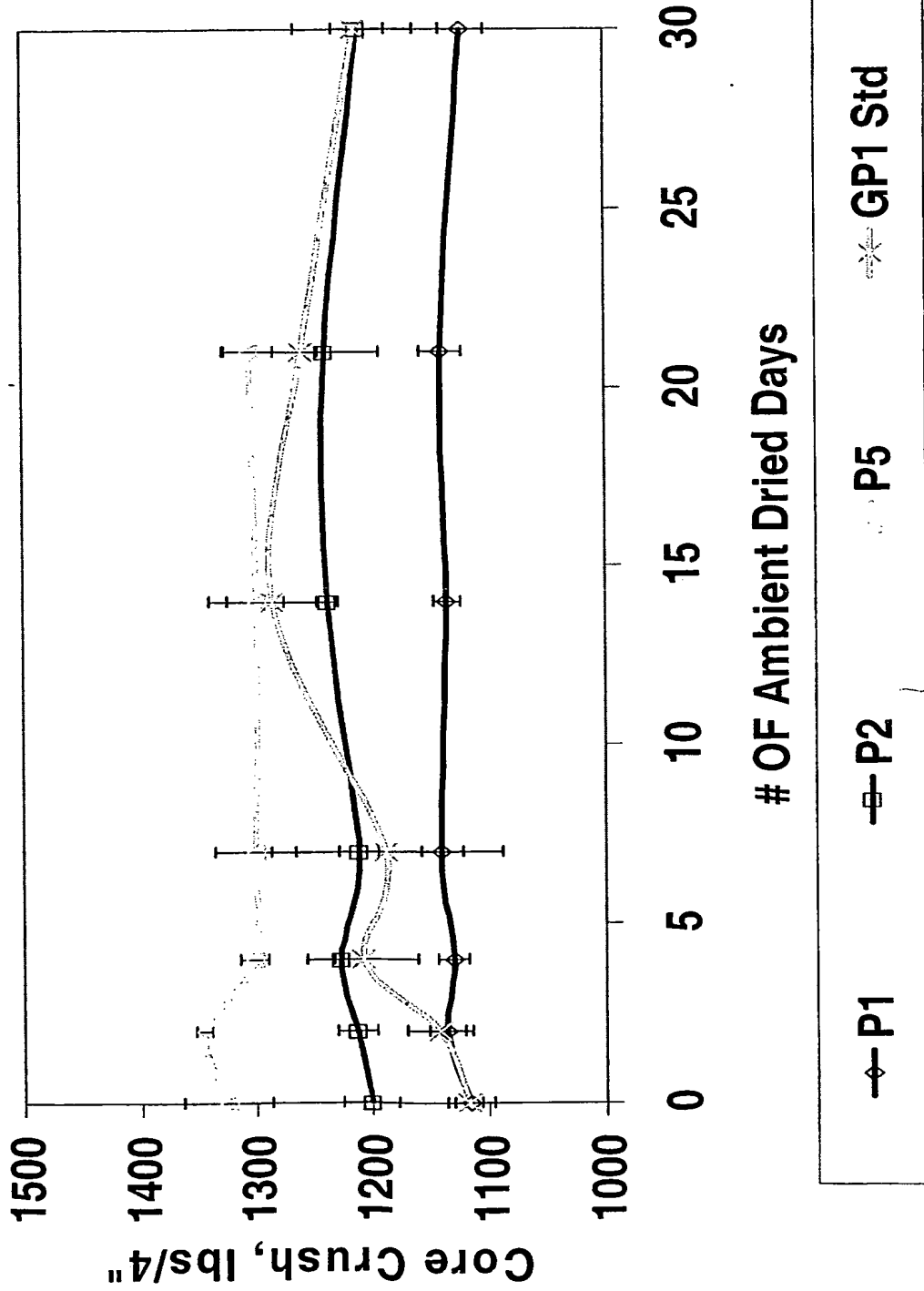


Figure-3: Custom Made Cores
Effect of Ambient Drying On Dynamic Load Strength

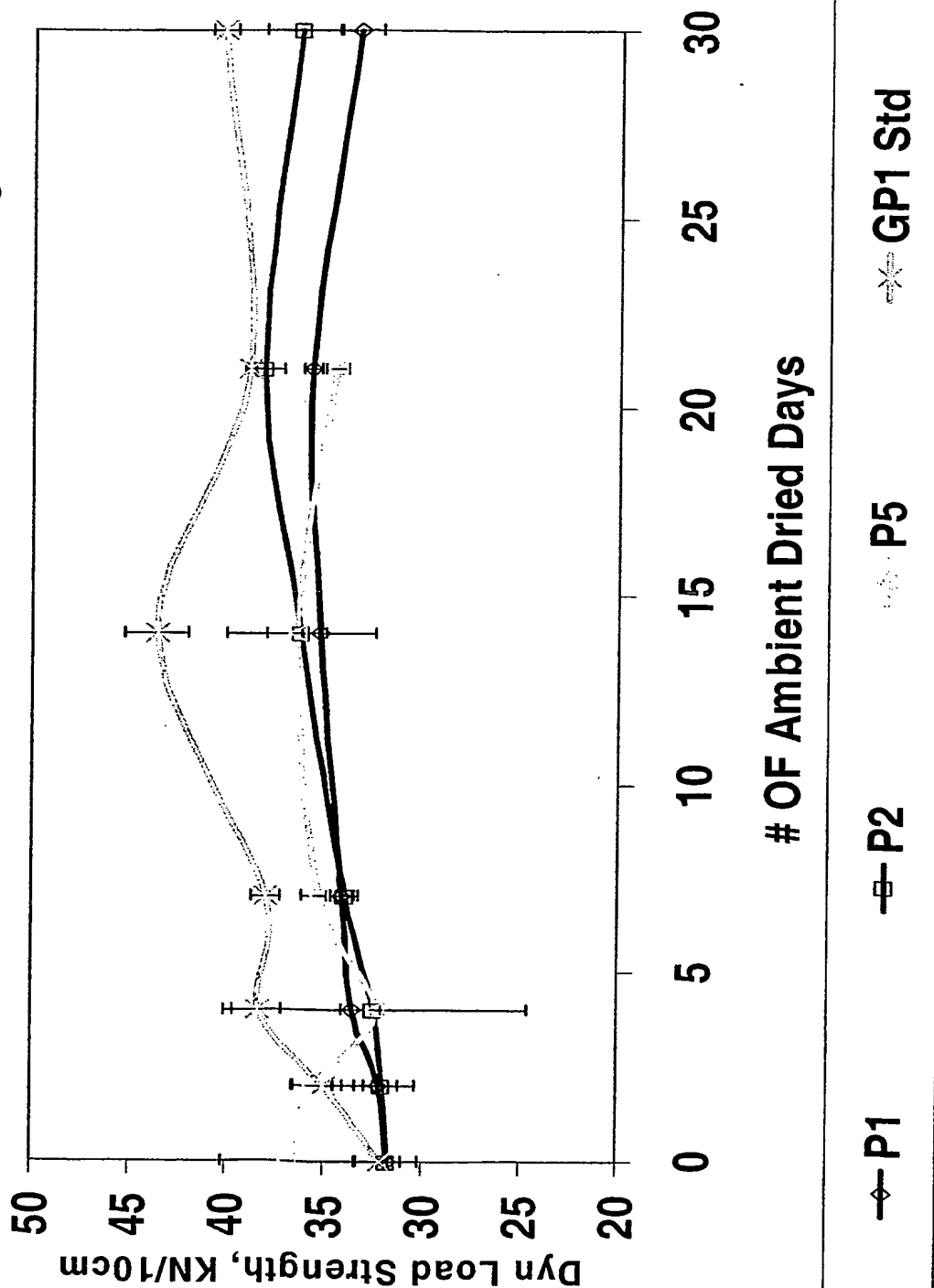
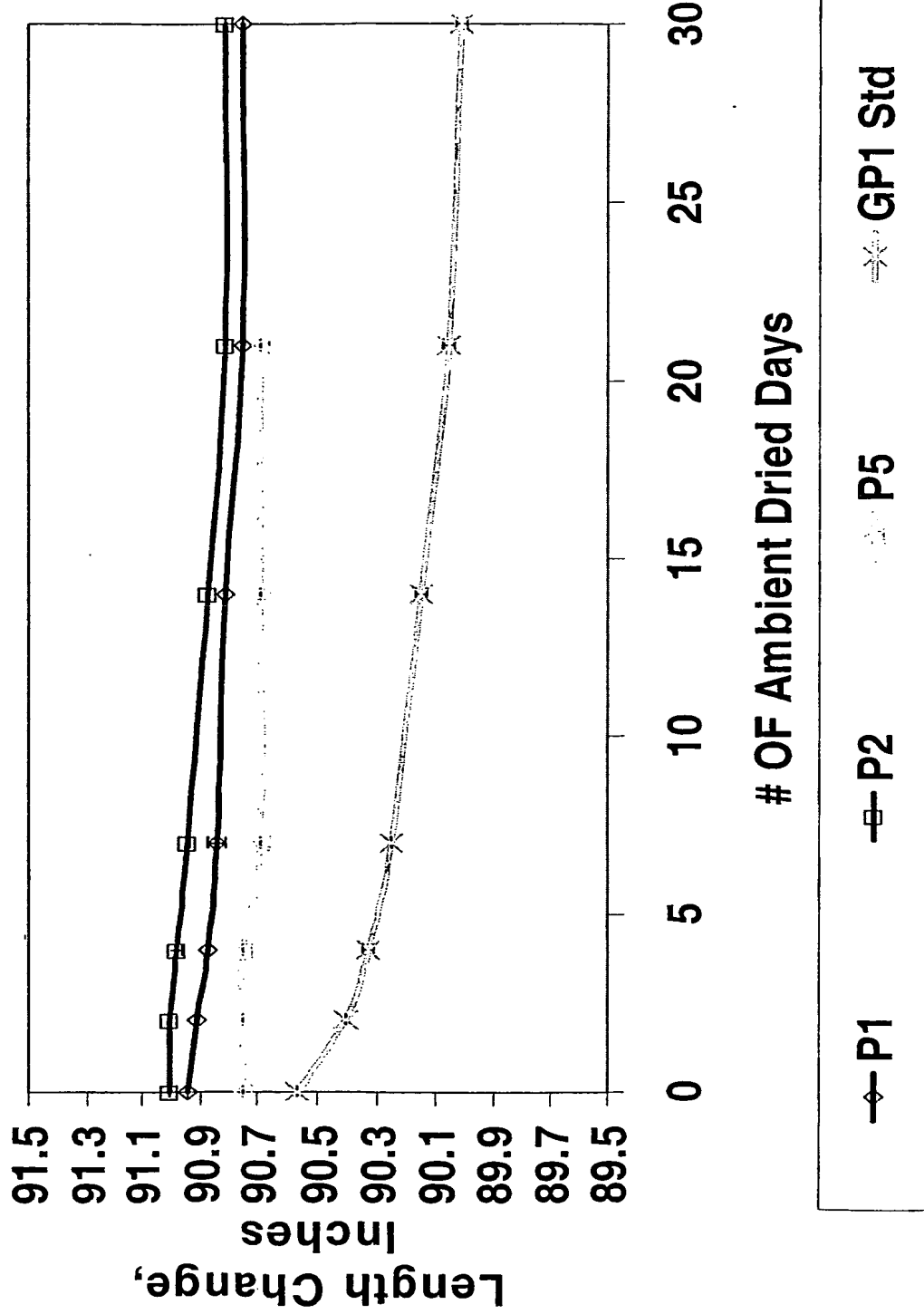


Figure-4: Custom Made Cores
Effect of Ambient Drying On Length Shrinkage



**Figure-5: Custom Made Cores
Effect of Ambient Drying On Core Warp**

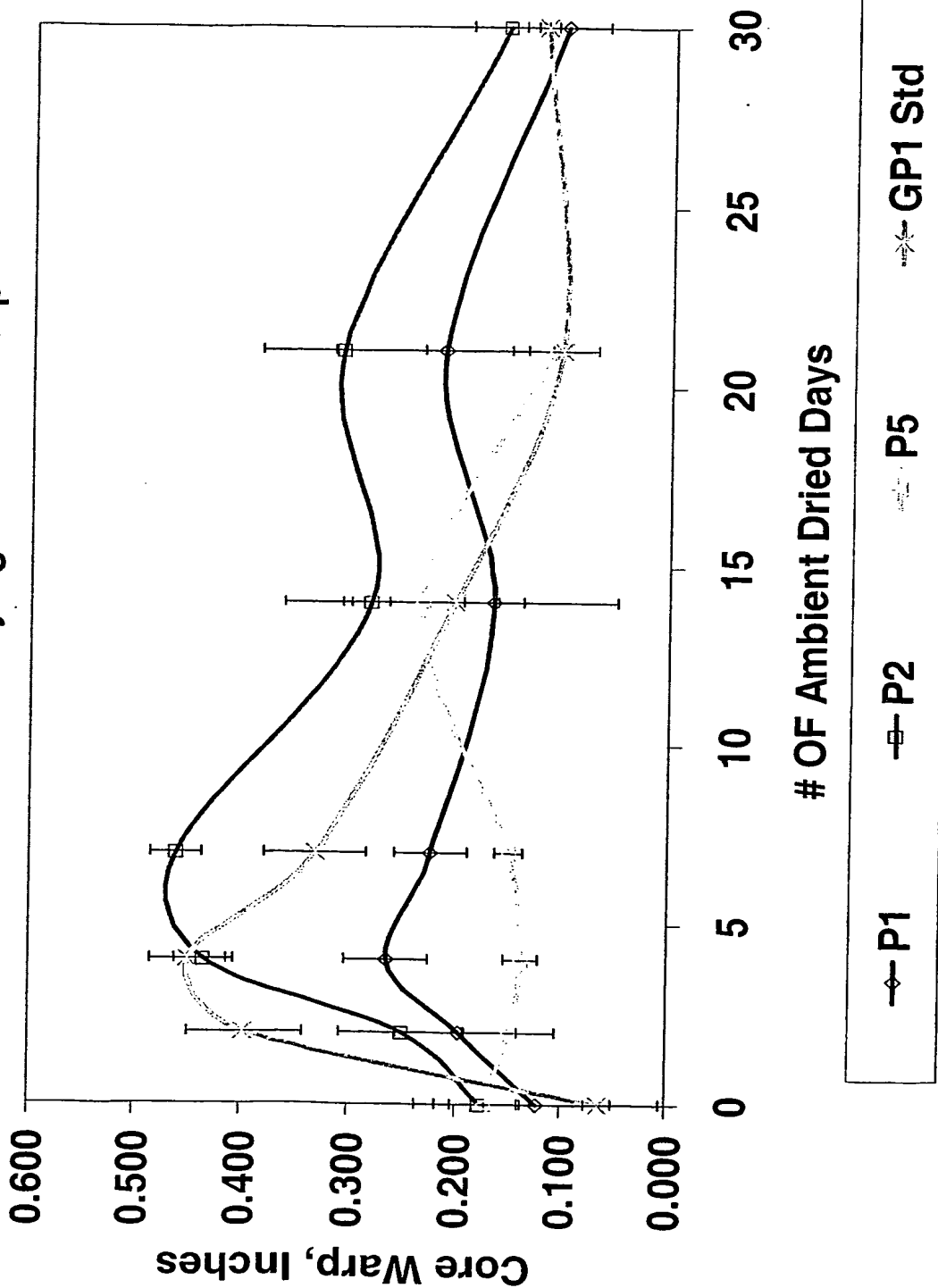


Figure-6: Custom Made Cores
Effect of Ambient Drying On Core Outer Diameter

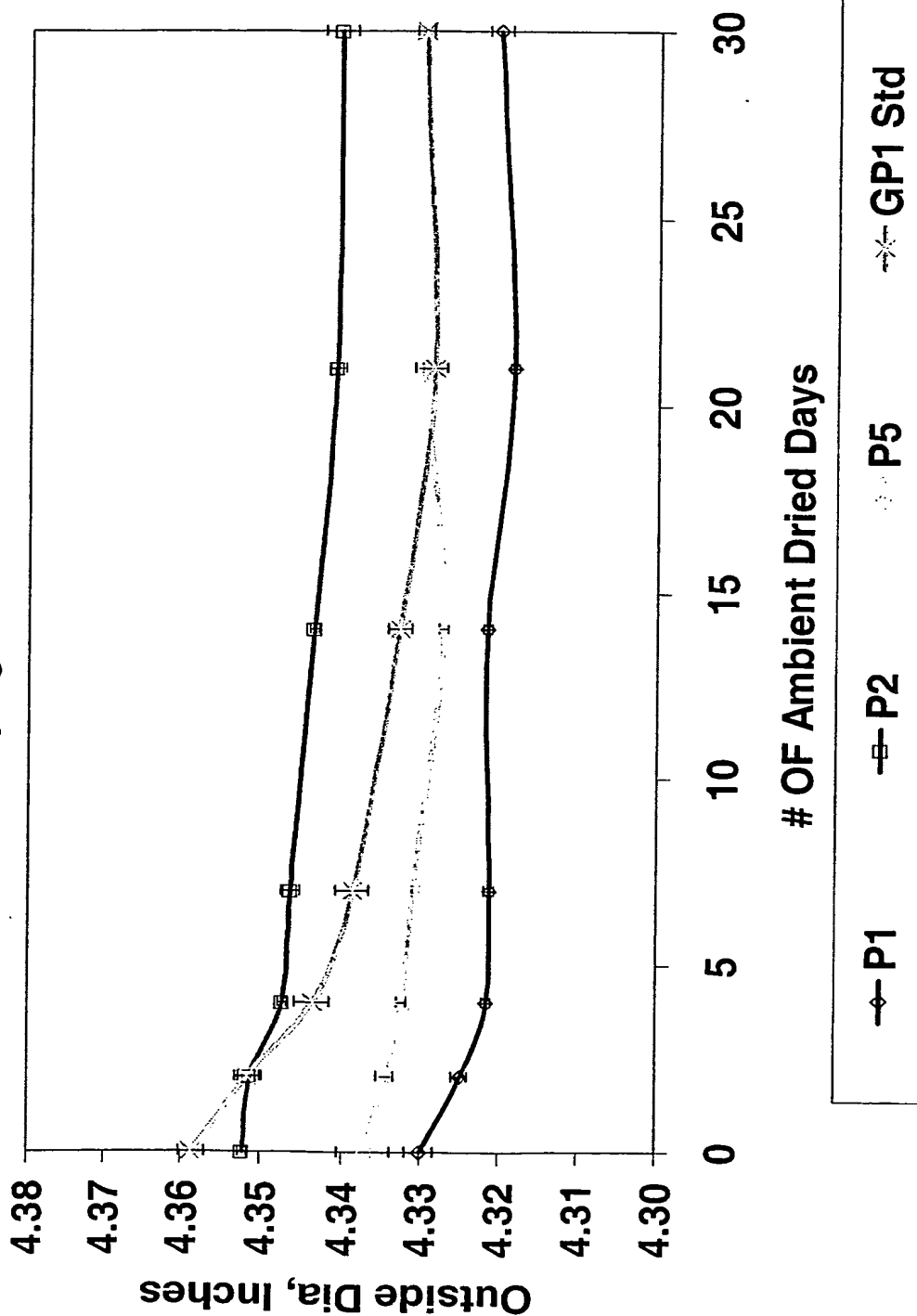


Figure-7: Custom Made Cores
Effect of Ambient Drying On Core Inner Diameter

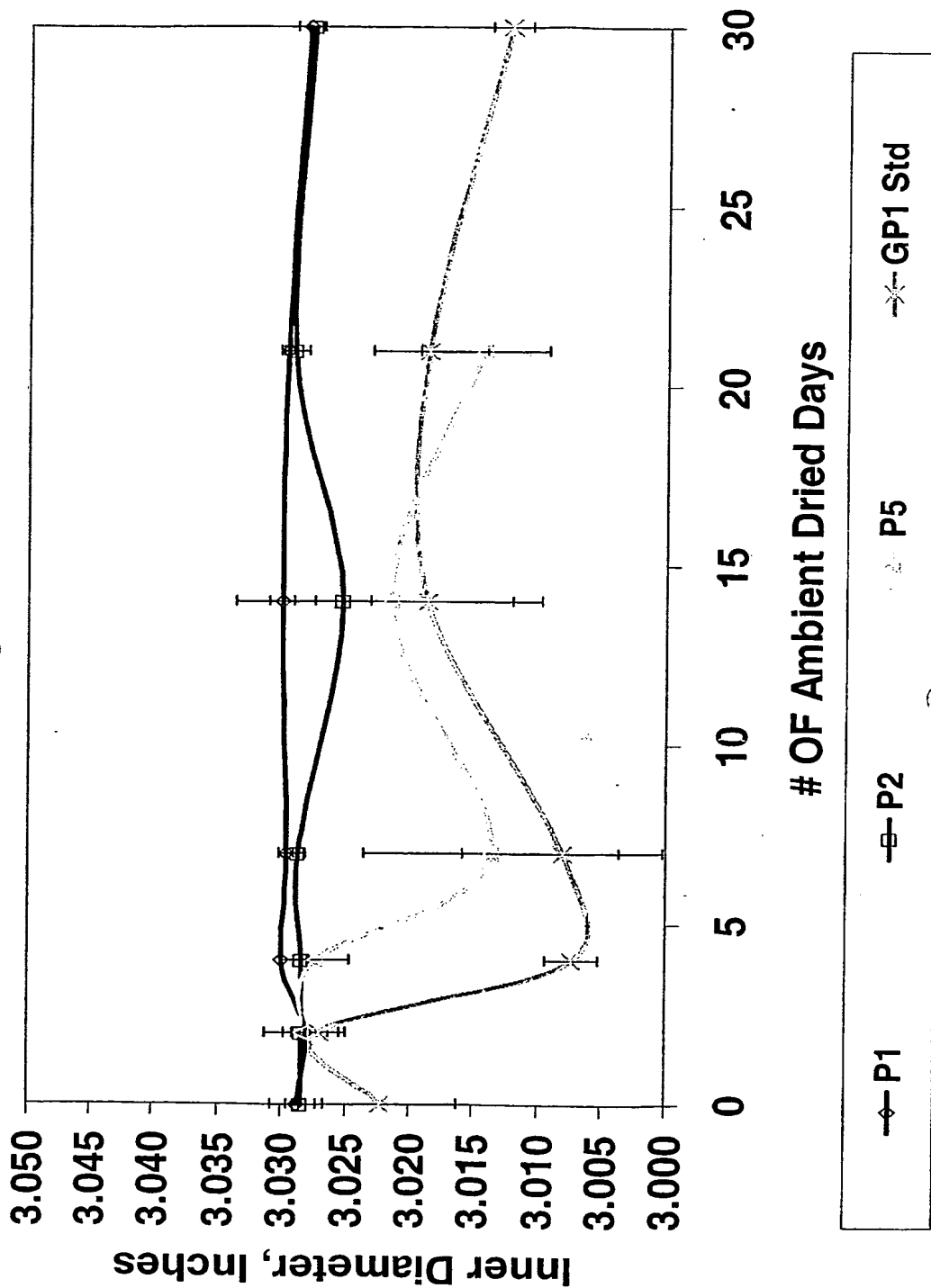


Figure-8: Custom Cores
Effect of Oven Drying @120 Deg F For 16 Hours on Core
Moisture

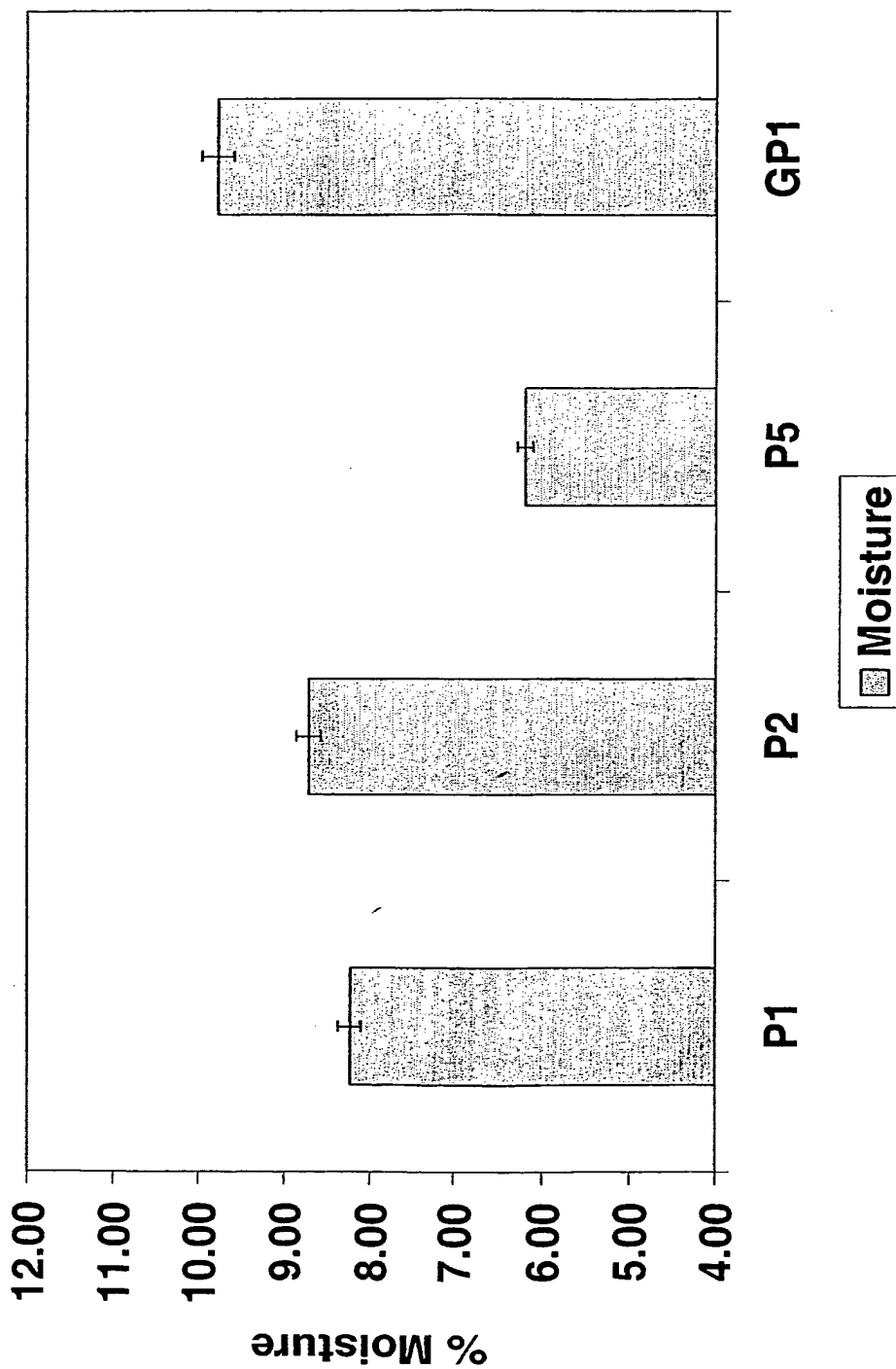
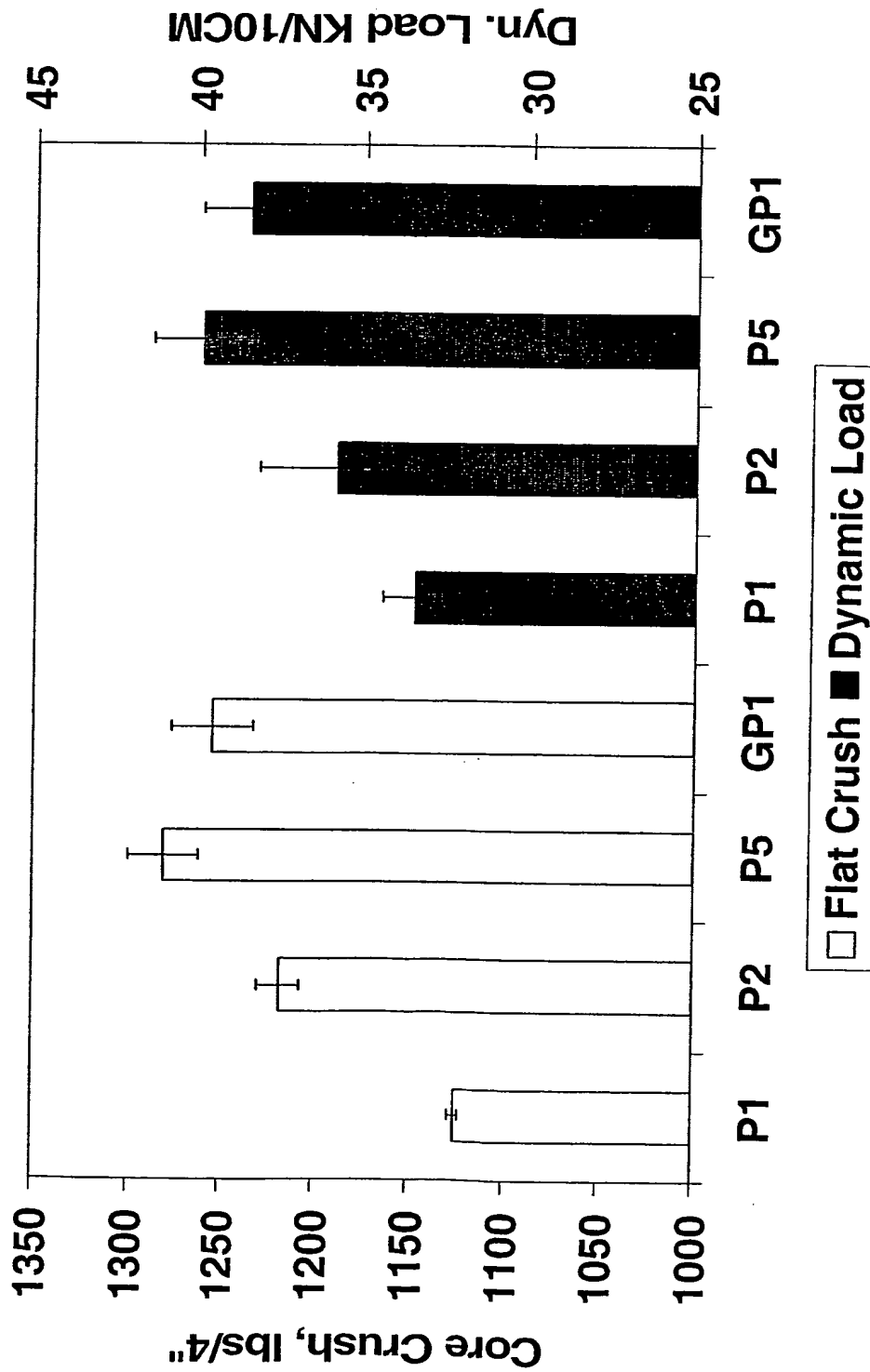
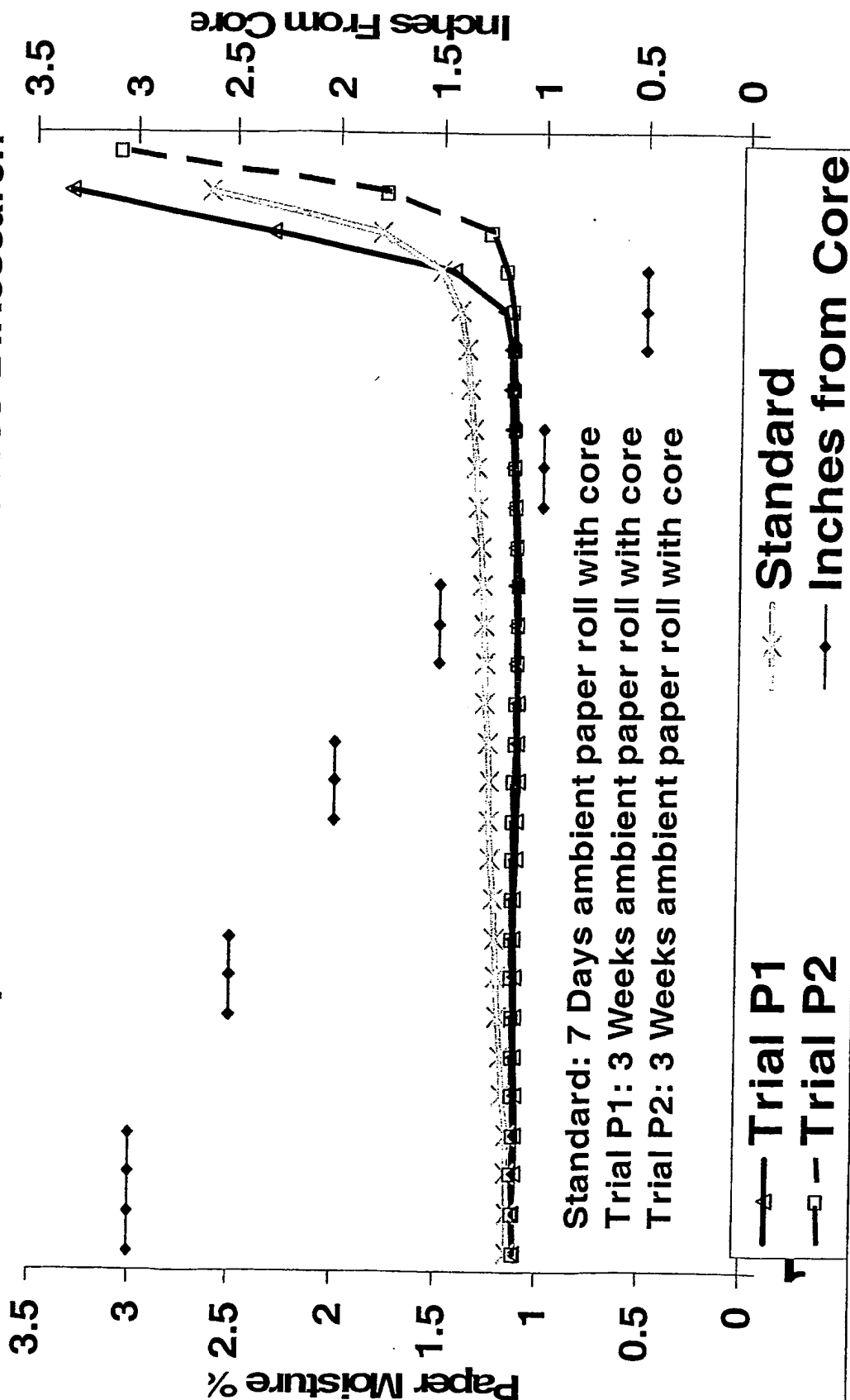


Figure-9: Custom Cores
Effect of Oven Drying @ 120 deg F for 16 hours on Core Crush



**Figure-10: Moisture Migration Study Winding 1.5%
Moisture Paper on Ambient Dried Cores-B:Research**



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